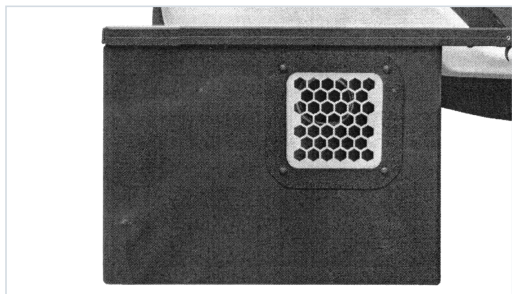


Quick Latch Mud Flap Dual Exhaust Outlet Installation Guide

For Quick Latch Mud Flaps • Read this guide together with the standard Quick Latch Mud Flap instructions.



Dual exhaust outlet installed in a Quick Latch Mud Flap. One outlet is installed per side.

Tools needed

- Protective eyewear
- Cutting tool
- Ratchet with 7/16" socket
- Marking pen
- Drill with 5/16" bit

NOTE: Hardware appearance and components may vary. Even if you are familiar with this product, read these instructions before installing, as improvements may be made without notice. Save this guide; installers must pass it on to the owner.

WARNING Exhaust fumes must **NOT** be directed or redirected toward any plastic or flaps, including on the vehicle. Additional precautionary measures may be needed to divert exhaust.

CAUTION Always cut away from yourself and others and exercise caution with the cutting tool. Over-tightening hardware may damage components or the truck. After installation, do not touch the exhaust outlet. Hot exhaust results in high temperatures on the outlet.

Install the exhaust outlet

Install one outlet per flap, then repeat on the opposite side.

1 Align the frame and mark the flap.

With the flap installed on the truck, hold the exhaust outlet frame against the flap and align it with the exhaust stream. Using the inside of the frame as a template, outline the exhaust hole and mark the (4) bolt holes.

2 Cut the opening and drill the holes.

Remove the frame and set it aside, then remove the flap from the truck. Cut outside the outline and drill the (4) marks with a 5/16" bit. **Hold the frame up to the opening to confirm no rubber shows inside the ring.**

3 Check clearance and plate orientation.

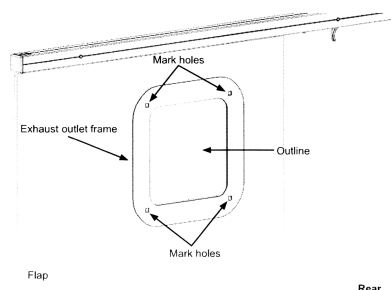
Swing the flap through its full range of motion to confirm clearance between the exhaust outlet and the bumper. The exhaust outlet plate must show full hex rows at the top and bottom of the outlet.

4 Assemble the outlet.

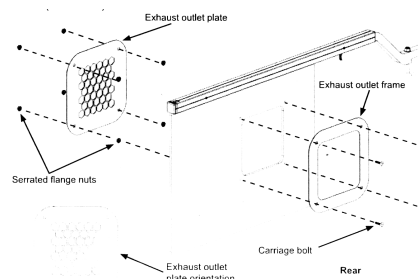
Insert (4) carriage bolts through the frame and the drilled holes in the flap, threads facing the exhaust. Run (1) serrated flange nut onto each bolt and tighten. Set the outlet plate on the bolts over those nuts, then secure with (4) more serrated flange nuts and fully tighten.

5 Reinstall the flap and repeat.

Reinstall the flap on the truck, then repeat steps 1 through 4 on the opposite side.



Step 1. Outline the exhaust hole and mark the (4) bolt holes. Front is closest to the cab.



Step 4. Exhaust outlet frame, carriage bolts, serrated flange nuts and outlet plate.

Before driving: confirm both sets of serrated flange nuts are fully tightened, the flap swings freely with clearance at the bumper, and no exhaust is aimed at plastic, tires or flaps. Check the hardware again after the first 50 miles.