

-INSTALLATION

- Using a impact wrench with a 1-1/16" socket (or equivalent) and a vise grip (to hold front side of bolt), remove lock nut on back side of bump cushion assembly. Remove assembly completely.
- To re-assemble, take new washer and slide it to the "bullet side" of the new bolt, followed by the smaller bump cushion (black for 10K & 14K, blue for 20K) (Figure 1).
- Take bigger bump cushion (green for 10K & 14K, black for 20K) and insert it in between the main frame and shank. Slide the partially assembled top bolt kit through the main frame, bigger bump cushion, than shank frame (Figure 2).
- Start new locking nut onto back side of bolt by hand, then tighten with a impact wrench with a 1-1/16" socket (or equivalent) and a vise grip (to hold front side of bolt) until it is fully tight (Figures 3 & 4).



Figure 1: Assemble new top bolt partially, washer than followed by smaller bump cushion.



Figure 2: Take bigger bump cushion and insert in between main frame and shank - slide partially assembled kit.



Figure 3: Start new locking nut by hand.



Figure 4: Tighten new locking nut until it is tight and no longer moves